

**SAFETY DATA SHEET****H.B. Fuller® HL-5140**

Version 1.3

Revision Date 11/26/2019

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : H.B. Fuller® HL-5140  
Product code : 100000002713

**Manufacturer or supplier's details**

Company : H.B. Fuller Company  
Address : 1200 Willow Lake Boulevard  
Vadnais Heights, MN 55110  
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Hot melt adhesive  
Restrictions on use : For industrial use only.

**SECTION 2. HAZARDS IDENTIFICATION****Emergency Overview**

Appearance	Solid form
Color	black
Odor	Neutral

**GHS Classification**

Not a hazardous substance or mixture.

**GHS label elements**

Not a hazardous substance or mixture.

**Potential Health Effects**

Inhalation : Vapors/fumes may be irritating at application temperatures.

Skin : Contact with hot product will cause thermal burns.

Aggravated Medical Condition : None known.

**Carcinogenicity:****IARC**

Known to be human carcinogen During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

## SAFETY DATA SHEET

### H.B. Fuller® HL-5140

Version 1.3

Revision Date 11/26/2019

 Quartz (SiO<sub>2</sub>) 14808-60-7

Group 2B: Possibly carcinogenic to humans During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

Carbon black 1333-86-4

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

Known to be human carcinogen During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

 Quartz (SiO<sub>2</sub>) 14808-60-7

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration [%]
calcium carbonate	471-34-1	20 - 30
Carbon black	1333-86-4	0.1 - 1

Actual concentration is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.  
Cool melted product on skin with plenty of water. Do not remove solidified product.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this SDS.
- Notes to physician : Use mineral oil to soften and loosen product for removal.

## SAFETY DATA SHEET

### H.B. Fuller® HL-5140

Version 1.3

Revision Date 11/26/2019

#### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : Do NOT use water jet.
- Specific hazards during fire fighting : Burning produces irritant fumes.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

#### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Methods and materials for containment and cleaning up : Allow to solidify.

#### SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid breathing vapors/fumes of heated product. Prevent contact with molten product.
- Conditions for safe storage : Keep in a dry, cool place.
- Materials to avoid : No special restrictions on storage with other products.

#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO <sub>2</sub> )	14808-60-7	TWA (Respirable particulate matter)	0.025 mg/m <sup>3</sup>	ACGIH
		TWA (total dust)	30 mg/m <sup>3</sup> / %SiO <sub>2</sub> +2	OSHA Z-3
		TWA (respirable)	10 mg/m <sup>3</sup> / %SiO <sub>2</sub> +2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO <sub>2</sub> +5	OSHA Z-3
		TWA	0.1 mg/m <sup>3</sup>	OSHA P0

## SAFETY DATA SHEET

### H.B. Fuller® HL-5140

Version 1.3

Revision Date 11/26/2019

		(Respirable fraction)		
		TWA (Respirable dust)	0.05 mg/m3	OSHA Z-1
		PEL (Respirable dust)	0.05 mg/m3	CAL PEL
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
Carbon black	1333-86-4	TWA	3.5 mg/m3	ACGIH
		TWA	3.5 mg/m3	OSHA Z-1
		TWA	3.5 mg/m3	OSHA P0
		TWA (Inhalable particulate matter)	3 mg/m3	ACGIH
		PEL	3.5 mg/m3	CAL PEL

During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

calcium carbonate	471-34-1	PEL (Total dust)	10 mg/m3	CAL PEL
		PEL (respirable dust fraction)	5 mg/m3	CAL PEL
Carbon black	1333-86-4	TWA	3.5 mg/m3	ACGIH
		TWA	3.5 mg/m3	OSHA Z-1
		TWA	3.5 mg/m3	OSHA P0
		TWA (Inhalable particulate matter)	3 mg/m3	ACGIH
		PEL	3.5 mg/m3	CAL PEL

**Engineering measures** : At the application temperature, use of local exhaust over the premelting reservoir is encouraged.

**Personal protective equipment**

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.

Filter type : Particulates type

Hand protection

Material : Protective gloves

Remarks : When handling hot material, use heat resistant gloves.

Eye protection : Safety glasses

**SAFETY DATA SHEET****H.B. Fuller® HL-5140**

Version 1.3

Revision Date 11/26/2019

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	: Solid form
Color	: black
Odor	: Neutral
Odor Threshold	: No data available
Boiling point/boiling range	: is not determined
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Relative vapor density	: is not determined
Density	: 9.400 lb/gal
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: is not determined
Thermal decomposition	: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
Viscosity	
Viscosity, kinematic	: Not applicable
Solid Content, % by weight:	: 100
VOC, % by weight	: 0

**SECTION 10. STABILITY AND REACTIVITY**

Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Hazardous decomposition products	: Stable under normal conditions. Thermal decomposition can lead to release of irritating gases and vapors.

**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

No data available

**Skin corrosion/irritation**

**SAFETY DATA SHEET****H.B. Fuller® HL-5140**

Version 1.3

Revision Date 11/26/2019

No data available

**Serious eye damage/eye irritation**

No data available

**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

No data available

**Reproductive toxicity**

No data available

**STOT-single exposure**

No data available

**STOT-repeated exposure**

No data available

**Aspiration toxicity**

No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential****Mobility in soil**

No data available

**Other adverse effects**

No data available

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities

**SAFETY DATA SHEET****H.B. Fuller® HL-5140**

Version 1.3

Revision Date 11/26/2019

for more restrictive requirements.  
The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

**SECTION 14. TRANSPORT INFORMATION****Special precautions for user**

Not applicable

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

**International Regulations****UNRTDG**

Not regulated as a dangerous good

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**SECTION 15. REGULATORY INFORMATION**

**SARA 311/312 Hazards** : No SARA Hazards  
No SARA Hazards

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

zinc oxide	1314-13-2
zinc distearate	557-05-1
zinc dipropionate	557-28-8
Zincate(4-), bis[carbonato(2-)]pentaoxapenta-, tetrahydrogen, dihydrate	5970-47-8

**Clean Air Act**

**SAFETY DATA SHEET**

**H.B. Fuller® HL-5140**

Version 1.3

Revision Date 11/26/2019

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**US State Regulations**

**California Prop 65** Please contact Supplier for more information.

**The ingredients of this product are reported in the following inventories:**

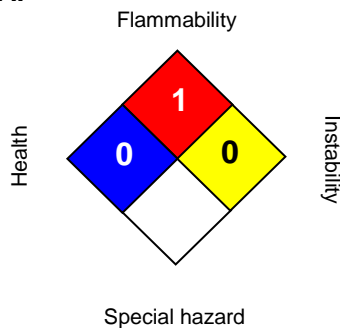
**TSCA** All substances listed as active on the TSCA inventory  
**DSL** All components of this product are on the Canadian DSL  
**Inventories Legend** TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECl (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

**Further information**

**NFPA:**



**HMIS III:**

<b>HEALTH</b>	<b>0</b>
<b>FLAMMABILITY</b>	<b>1</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 =Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

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